

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
Telephone No. (049) 545-7166 to 69
Fax No. (049) 545-6302

INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

17-Nov-22

K.DIAZ

QA-IE/ Prodn IE

QA/ Prodn SV

KPLIMA Operations Gen. Mngr.

5M REVIEW

MAN
MACHINE
MATERIAL
METHOD
ENVIRONMENT

Affected Document:
Procedure Manual
Work Instruction
Process Flow
Forms

Date Reviewed:

Disposition:

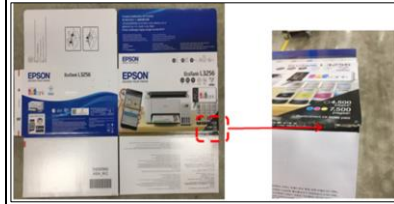
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PIC:

Target Date:

DOCUMENT REVIEW**I. PROBLEM DESCRIPTION****1.1. ISSUE:**

BURSTING

1.2. ITEM DESCRIPTION:**PART CODE:** 516297800**PART NAME:** LOUVRE 2 MDX ASIA**1.3. BACKGROUND:****PICTURE****DETAILS:**

>Inhouse Detection : Bursting

>Lot size: 1800pcs

> Reject Qty: 312pcs

>Rejection Rate: 17.33%

>JO#: 25706

Remarks: Bursting occurred on the creasing

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Bursting occurred on the creasing part of the item.

WHY 2: The nickmark on the blade was little and the scrap might loose .

WHY 3: There was a scrap left on the plate while running the item.

**IV. ACTION PLAN:****DIRECT CAUSE:**

- > Adding a nickmark in the cutting area from 1mm to 1.5mm by tooling.
- > The tooling custodian already PR new blade (Nov 25, 2022)

**INDIRECT CAUSE:**